## **PROCESS VALIDATION PRINTER**

CERTIFIED VALIDATED RELIABLE



|  |  | 385 nm              |                |               |                 |                    |                                    |                          |                    |   |                                 |                                 |                                |                     | 405 nm                |     |           |                      |                     |                 |                          |                               |                            |                            |                    |                               |
|--|--|---------------------|----------------|---------------|-----------------|--------------------|------------------------------------|--------------------------|--------------------|---|---------------------------------|---------------------------------|--------------------------------|---------------------|-----------------------|-----|-----------|----------------------|---------------------|-----------------|--------------------------|-------------------------------|----------------------------|----------------------------|--------------------|-------------------------------|
| FREEPRINT®<br>MED                      | Qualification Done In process On request | ASIGA<br>Max / Mini | ASIGA<br>Pico2 | ASIGA<br>PRO2 | ASIGA<br>PRD 4K | MICROLAY<br>Versus | Micraft<br>Prime /<br>Hyper Series | Miicraft<br>Ultra Series | PrograPrint<br>PR5 | Micraft<br>Profession /<br>Advance Series | Rapid shape<br>D10 / D20 Series | Rapid shape<br>D30 / D40 Series | Rapid shape<br>D70 /D90 Series | Rapid shape<br>D100 | Straumann<br>P series | W2P | Ackuretta | Flashforge<br>Hunter | Microlay<br>Eve Pro | Moonray<br>S100 | Phrozen<br>Sonic 4K / XL | Prusa Research<br>MEDICAL ONE | Shining 3D<br>Accu-Fab D1s | Shining 3D<br>Accu-Fab L4D | Sprintray<br>Pro S | Dentsply Sirona<br>Primeprint |
|  | TEMP                                     | ~                   | ~              | ~             | ~               | ~                  | ~                                  | ~                        | ~                  | ~   | ~                               | ~                               | ~                              | •                   | ~                     | ~   | •         |                      |                     |                 |                          |                               |                            |                            |                    |                               |
|  | CROWN                                    | ~                   | •              | •             | ~               | ~                  |                                    |                          |                    |   | ~                               | ~                               |                                | •                   | ~                     |     | •         | •                    | •                   | •               | •                        | •                             | •                          | •                          |                    |                               |
|  | DENTURE                                  | ~                   | ~              | ~             | ~               | ~                  | ~                                  | ~                        |                    | ~   | ~                               | ~                               |                                |                     | ~                     | ~   | •         |                      |                     |                 |                          |                               |                            |                            |                    |                               |
|  | DENTURE IMPACT                           |                     | •              | •             |                 | •                  | •                                  | •                        |                    | •   |                                 |                                 | •                              | •                   |                       |     | •         | •                    | •                   | •               | •                        | •                             | •                          | •                          |                    |                               |
|  | ORTHO                                    | ~                   | ~              | ~             | ~               |                    | ~                                  | ~                        |                    | ~   | ~                               | ~                               |                                | •                   | ~                     | ~   | •         |                      | •                   | •               | •                        | •                             | •                          | •                          | •                  |                               |
|  | SPLINT 2.0                               | ~                   |                | ~             | ~               | ~                  | ~                                  | ~                        |                    | ~   | ~                               | ~                               |                                | •                   | ~                     | ~   | •         | •                    | •                   | •               | •                        | •                             | •                          | •                          | •                  |                               |
|  | SPLINTMASTER                             |                     |                |               |                 |                    |                                    |                          |                    |   |                                 |                                 |                                | •                   |                       |     | •         | •                    | •                   | •               | •                        | •                             | •                          | •                          |                    |                               |
|  | IBT                                      | ~                   | ~              | ~             | ~               | ~                  | ~                                  | ~                        |                    | ~   | ~                               | ~                               |                                | •                   | ~                     | ~   | •         | •                    | •                   | •               | •                        | •                             | •                          | •                          |                    |                               |
|  | <b>TRAY</b> 2.0                          | <b>~</b>            | ~              | ~             | ~               | ~                  | ~                                  | ~                        |                    | ~   | ~                               | ~                               |                                | •                   | ~                     | ~   |           | •                    |                     | •               |                          |                               |                            |                            |                    |                               |
|  | TRYIN Q3/23                              | <b>~</b>            | ~              | ~             | ~               | ~                  | ~                                  | ~                        |                    | ~   | ~                               | ~                               | ~                              | •                   | ~                     | ~   | •         | •                    | •                   | •               | •                        |                               |                            |                            | •                  |                               |
| PRIMEPRINT BREEPRINT®<br>MED & TEC TEC | MODEL                                    | ~                   | ~              | ~             | ~               | ~                  | ~                                  | ~                        |                    | ~   | ~                               | ~                               | ~                              | ~                   | ~                     | ~   |           | ~                    | ~                   | ~               | ~                        | ~                             | ~                          | ~                          | ~                  |                               |
|  | MODEL 2.0                                |                     |                |               |                 |                    |                                    |                          |                    |   |                                 |                                 |                                |                     |                       |     |           |                      |                     |                 |                          |                               |                            |                            |                    |                               |
|  | MODEL PRO                                | ~                   | ~              | ✓             |                 |                    |                                    |                          |                    | ✓   |                                 |                                 |                                |                     |                       | ~   |           |                      |                     |                 |                          |                               |                            |                            |                    |                               |
|  | MODEL T                                  |                     |                |               |                 |                    |                                    |                          |                    |   |                                 |                                 |                                |                     |                       |     | •         |                      | •                   | •               |                          | •                             | •                          |                            |                    |                               |
|  |  | ✓                   | ✓              |               | ~               | ~                  | ~                                  | ~                        |                    | ~   | ✓                               | ✓                               | ~                              |                     |                       |     |           | ~                    | ~                   | ~               |                          |                               | ~                          | ✓                          | ~                  |                               |
|  | MODEL WW                                 | ~                   | ~              | ~             | ~               |                    |                                    |                          |                    |   |                                 |                                 |                                |                     |                       |     |           | ~                    | ~                   | ~               |                          | •                             | •                          | •                          | ~                  |                               |
|  | GINGIVA                                  | ✓                   | ~              | ~             | ~               | ~                  | ~                                  | ~                        | ~                  | ~   | ~                               | ~                               |                                | •                   |                       | ~   |           | ~                    | ~                   | ~               | ~                        |                               | ~                          | ~                          | ~                  |                               |
|  | CAST 2.0                                 | ~                   | ~              | ~             | ~               | ~                  | ~                                  | ~                        | ~                  | ~   | ~                               | ~                               |                                | •                   | ~                     | ~   |           | ~                    | ~                   | ~               | ~                        |                               | ~                          | ~                          | ~                  |                               |
|  | Primeprint<br>(made by<br>DETAX)         |                     |                |               |                 |                    |                                    |                          |                    |   |                                 |                                 |                                |                     |                       |     |           |                      |                     |                 |                          |                               |                            |                            |                    | ~                             |
| PRIN                                   | UEIAXJ                                   |                     |                |               |                 |                    |                                    |                          |                    |   |                                 |                                 |                                |                     |                       |     |           |                      |                     |                 |                          |                               |                            | version: Ma                | rch 06, 2023       |                               |







### PROCESS VALIDATION CURING DEVICES

|                         | Qualification Done In process On request | NK Optik<br>Otoflash G171<br>N2 | Otoflash<br>250 | Otoflash<br>500 | Rapid Shape<br>RS cure | Rapid Shape<br>RS cure XL | Dentalfarm<br>Photopol | Meccatronicore<br>BB-Cure | Scheu<br>Imprimo Cure | Phrozen<br>Phrozen Cure | PrograPrint<br>Cure | Sprint Ray<br>Pro Cure | Form Cure | Hey Gears<br>PCU 3.0 | Dreve<br>PCU LED N2 | Shining 3D<br>FabCure | Prusa Research<br>Medical CW one | Dentsply Sirona<br>Primeprint PPU |
|-------------------------|--|---------------------------------|-----------------|-----------------|------------------------|---------------------------|------------------------|---------------------------|-----------------------|-------------------------|---------------------|------------------------|-----------|----------------------|---------------------|-----------------------|----------------------------------|-----------------------------------|
|                         | TEMP                                     | ~                               |                 |                 | ~                      |                           | ~                      |                           |                       |                         | ~                   |                        |           |                      |                     |                       |                                  |                                   |
|                         | CROWN                                    | <b>~</b>                        |                 |                 | ~                      |                           |                        | •                         | •                     | •                       |                     | •                      | •         | •                    | •                   | •                     | •                                |                                   |
|                         | DENTURE                                  | ~                               |                 |                 | ~                      |                           | ~                      |                           |                       |                         |                     |                        |           |                      |                     |                       |                                  |                                   |
| MED                     | DENTURE IMPACT                           |                                 |                 |                 |                        |                           |                        | •                         | •                     | •                       |                     | •                      | •         | •                    | •                   | •                     | •                                |                                   |
| FREEPRINT® MED          | ORTHO                                    | <b>~</b>                        |                 |                 | ~                      |                           |                        |                           |                       |                         |                     |                        |           |                      |                     | •                     | •                                |                                   |
| FREEF                   | SPLINT 2.0                               | <b>~</b>                        |                 |                 |                        |                           | ~                      | •                         | •                     | •                       |                     | •                      | •         | •                    | •                   | •                     | •                                |                                   |
|                         | SPLINTMASTER                             |                                 |                 |                 |                        |                           |                        | •                         | •                     | •                       |                     | •                      | •         | •                    | •                   | •                     | •                                |                                   |
|                         | IBT                                      | <b>~</b>                        |                 |                 | ~                      |                           | ~                      | •                         | •                     | •                       |                     | •                      | •         | •                    | •                   | •                     | •                                |                                   |
|                         | TRAY 2.0                                 | ~                               |                 |                 |                        |                           | ~                      | •                         | •                     | •                       |                     | •                      | •         | •                    | •                   | •                     | •                                |                                   |
|                         | TRYIN<br>03/23                           | ~                               |                 |                 | ~                      |                           | ~                      | •                         | •                     | •                       |                     | •                      | •         | •                    | •                   | •                     | •                                |                                   |
|                         | MODEL                                    | _                               |                 |                 |                        | _                         | _                      |                           | _                     | _                       |                     | _                      | _         | _                    | _                   | _                     |                                  |                                   |
|                         | MODEL 2.0                                | ~                               |                 |                 |                        |                           | ~                      | ~                         | ~                     | ~                       |                     | ~                      | ~         | ~                    | ~                   | ~                     |                                  |                                   |
| TEC                     | MODEL PRO                                | ~                               |                 |                 |                        |                           | ~                      |                           | ~                     | ~                       |                     | ~                      | ~         | ~                    | ~                   | ~                     |                                  |                                   |
| FREEPRINT® TEC          | MODEL T                                  |                                 |                 |                 |                        |                           |                        |                           |                       |                         |                     |                        |           |                      |                     |                       |                                  |                                   |
| FREEF                   | MODEL WW                                 | ~                               |                 |                 | ~                      |                           | ~                      | ~                         | ~                     | ~                       |                     | ~                      | ~         | ~                    | ~                   | ~                     |                                  |                                   |
|                         | GINGIVA                                  | ~                               |                 |                 | ~                      |                           | ~                      | ~                         | ~                     | ~                       |                     | ~                      | ~         | ~                    | ~                   | ~                     |                                  |                                   |
|                         | CAST 2.0                                 | ~                               |                 |                 |                        |                           | ~                      | <b>~</b>                  | ~                     | ~                       | ~                   |                        | ~         | ~                    | ~                   | ~                     |                                  |                                   |
|                         |  | ~                               |                 |                 | ~                      |                           | ~                      | ~                         | ~                     | ~                       | ~                   | ~                      | ~         | ~                    | ~                   | ~                     | ~                                |                                   |
| PRIMEPRINT<br>MED & TEC | Primeprint<br>(made by<br>DETAX)         |                                 |                 |                 |                        |                           |                        |                           |                       |                         |                     |                        |           |                      |                     |                       |                                  |                                   |
| PRI<br>ME               |  |                                 |                 |                 |                        |                           |                        |                           |                       |                         |                     |                        |           |                      |                     | M                     | 06 2023                          |                                   |

#### CLEANING

The best cleaning results of the production jobs are achieved when pre- and post-cleaning are carried out in separate tanks in an ultrasonic unit. It is recommended to clean the bores/ openings with compressed air after cleaning with isopropanol.

**DETAX EXPERTS@** 



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# GOOD TO KNOW ...

### **BOTTLE ROLLER**

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By using a roller mixer, optimum mixing of the material is achieved, thus preventing possible segregation. The Eco Bags can be homogenized with an appropriate attachment.

### POST-CURING UNIT

The post-curing units recommended in the instructions for use ensure optimum through-hardening and surface curing, thus a biocompatible end product, and ensure high color brilliance and transparency, without discoloration.